



2 per. 4130  
M A T L.

SEE SEPARATE PARTS LIST

Ball Helicopter/TEKTRON

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# BRACKET ASSEMBLY— WIRE TENSION

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DATE: 4/7/10 INT. *sq*  
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12-31-13 *ut*

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NOT FOR PRODUCTION

PARTS LIST	Bell Helicopter <b>TEXTRON</b> POST OFFICE BOX 482 • FORT WORTH, TEXAS 76101		CODE IDENT NUMBER	CONTRACT NUMBER	HEAT TREAT SPEC	NUMBER PLT103228	REVISION LETTER A																																																																																																																																																																																																																																																				
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<p>PL REVISION RECORD</p> <table border="1"> <tr> <td>LTR</td> <td>DESCRIPTION</td> <td>DATE</td> <td>LTR</td> <td>DESCRIPTION</td> <td>DATE</td> <td>LTR</td> <td>DESCRIPTION</td> <td>DATE</td> </tr> <tr> <td>-</td> <td>ORIG RELEASE</td> <td>10-31-79</td> <td>A</td> <td>205BKA61</td> <td>02-13-80</td> <td></td> <td></td> <td></td> </tr> </table> <p>PL NOTES</p> <p>A 1. T103228 IS USED IN CONJUNCTION WITH T103223, T103224, T103225 AND T103226 TO FIELD CHECK THE 2. TAIL ROTOR DRIVE SHAFT BEARING HANGERS, 12 DEGREE GEARBOX AND 90 DEGREE GEARBOX ALIGNMENT. B 1. BREAK ALL SHARP EDGES .015R OR .015 X 40 TO 50 DEGREES. C 1. MARK PER. BPS FW4050. D 1. PRODUCT OF CARR LANE MFG. CO., 4200 CARR LANE COURT, ST. LOUIS, MISSOURI 63119. E 1. FOR TOOL APPLICATION SEE 205-049-001. F 1. WELD PER. MIL-W-8611</p>								LTR	DESCRIPTION	DATE	LTR	DESCRIPTION	DATE	LTR	DESCRIPTION	DATE	-	ORIG RELEASE	10-31-79	A	205BKA61	02-13-80																																																																																																																																																																																																																																					
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Bell Helicopter TEXTRON			CODE IDENT NUMBER	ENGINEERING ORDER		SERIAL NUMBER	REISSUE LETTER	DRAWING NUMBER				
Division of Textron Inc. POST OFFICE BOX 482 • PORT WORTH, TEXAS 76101			97499	205 BKA 61				T103228				
AUTHORITY FOR CHANGE			FOR INTERPRETATION SEE	<input checked="" type="checkbox"/> CHANGE <input type="checkbox"/> RELEASE	CLASS OF CHG	EFFECT ON F D OR INTEGRAL PL	REVISION LETTER					
PCA	299-947-739			II 2	INC <input type="checkbox"/> UNINC <input checked="" type="checkbox"/>	F/D	PL A	SH 1 OF 1				
EWA	6370 J 11.07A		REASON	TO PROVIDE UNIVERSAL ACCEPTED SPECIFICATIONS			DRAWING TITLE					
WO	6370						BRACKET ASSEMBLY-WIRE TENSION					
LETAR	A 46932		TRANSACTION CODES (TC):	C-CREATE A-ADD R-REVISE D-DECREASE	INITIAL	FINAL	MATERIAL SPEC CODE	LATEST F D REVISION LTR				
1												
2												
3												
4												
5	CHG HEADER AS SHOWN											
IR	HEAT TREAT SPEC MIL-H-6875											
6												
7												
8												
9	CHG NOTES AS SHOWN											
LA	F. WELD PER MIL-W-8611											
10												
11												
12												
13												
14												
15	IA	-101						F				
16	IR	-101										
		PART NUMBER	QTY PER ASSY	NEXT ASSY DASH NO.	S	NOMENCLATURE	GFAE SAME AS	NOTE	C	SH	ZONE	DI
								CHEM ORGANIC				
								FINISH CODE				
PREPARED BY H. McCARTHY 1-21-80			STRESS R03	WEIGHTS	DER	COMING MGT 2/14/80	CHG CON <sub>1</sub> 80 2/14/80	SPACES E M 2-7				
CHECKED G. GREJKO 2-4-80			MET. DESIGN 2-14-80	GROUP ENGR OSRF-502 16-2-1-80	PROJECT 2/14/80	CUSTOMER 66 2/1/80	CHG CON <sub>2</sub> 80 2/14/80	REL DAT T-3-2-27-80				
NO.	MODEL	ENGINEERING EFFECTIVITY	MANUFACTURING EFFECTIVITY			CATEGORY ONE SERIAL NO. EFFECTIVITY						
SPECIAL TOOLS												
BHT 7852 59774												